
CMM-Manager Installation Guide for IMUSB100 Controller on Windows XP

Insight Metrology, Ltd.
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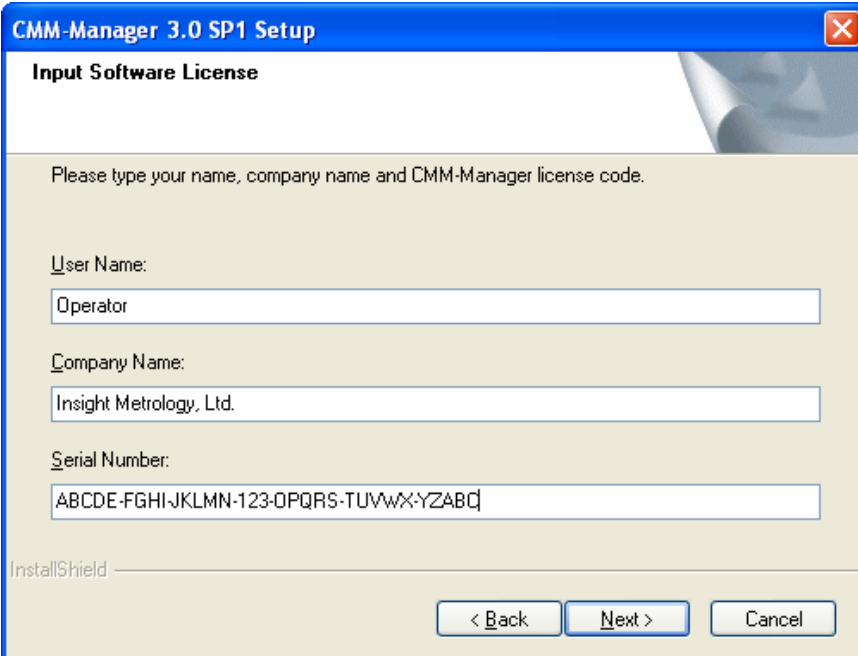
To install CMM-Manager to work with your manual CMM, the following procedures are required:

1. Install CMM-Manager
2. Connect IMUSB100 Controller to PC and Install Device Driver
3. Connect your CMM to IMUSB100 controller
4. Setup Machine
5. Setup Probe Assembly

The following sections describe the step-by-step procedure to guide you through the installation.

1. Install CMM-Manager in host PC

- (1) Insert the installation CD into the CD-ROM drive of your computer.
- (2) The setup program will automatically start to run. Just follow the instructions to install CMM-Manager onto your computer. When you are prompted to input license information, type the company name exactly as shown in the license pak and the license code should be typed in the “Serial Number” box. The user name box can be any name.



The screenshot shows a Windows XP-style dialog box titled "CMM-Manager 3.0 SP1 Setup" with a close button in the top right corner. The main heading is "Input Software License". Below the heading, there is a light beige background with the instruction: "Please type your name, company name and CMM-Manager license code." There are three text input fields: "User Name:" with the text "Operator", "Company Name:" with the text "Insight Metrology, Ltd.", and "Serial Number:" with the text "ABCDE-FGHIJKLMN-123-OPQRS-TUVWX-YZABC". At the bottom left, it says "InstallShield". At the bottom right, there are three buttons: "< Back", "Next >", and "Cancel".

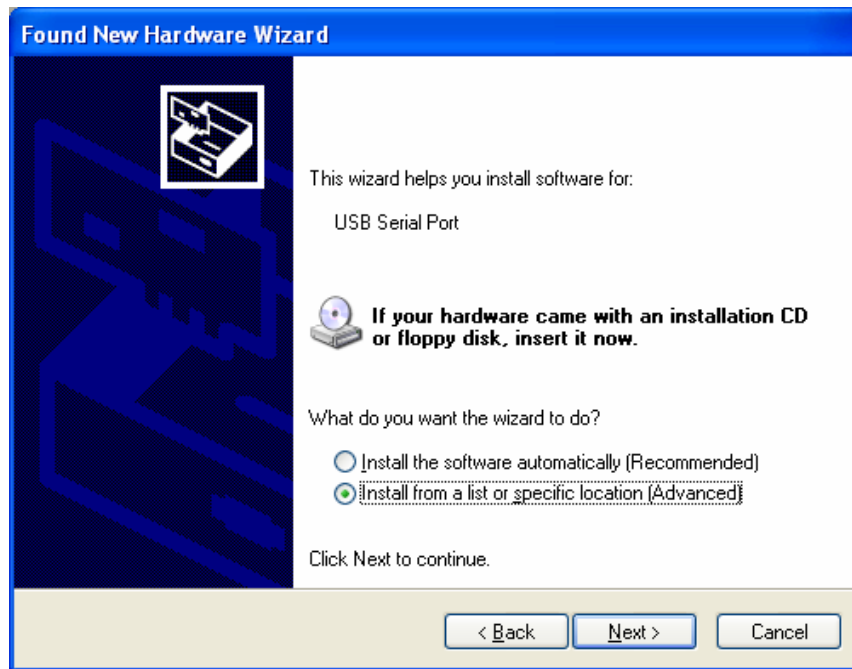
2. Connect IMUSB100 Controller and Install Device Driver

IMUSB100 is a manual controller that provides position counting for three axes and a touch probe interface for position latching. IMUSB100 communicates with host PC through a USB cable. In order for host PC to recognize IMUSB100, device driver must be installed. Follow the steps below to connect the IMUSB100 controller to the host PC and install device driver:

- (1) Connect the power supply unit (PSU) to the “Power” connector on the back of the IMUSB100 controller and the power indicator LEDs on the front panel should light up (Red: +5V, Yellow: +12V, Green: -12V);
IMPORTANT: DO NOT CONNECT THE PSU TO THE “T/P” or “Probe” CONNECTOR WHICH IS FOR TOUCH PROBE.
- (2) Connect one end of the USB cable to the USB connector on the back fo the IMUSB100 controller and connect the other end of the USB cable to one of the USB ports of the host PC;
- (3) Windows XP will automatically detect new device and displays the “Found New Hardware Wizard” window. Select “No, not this time” and click [Next].

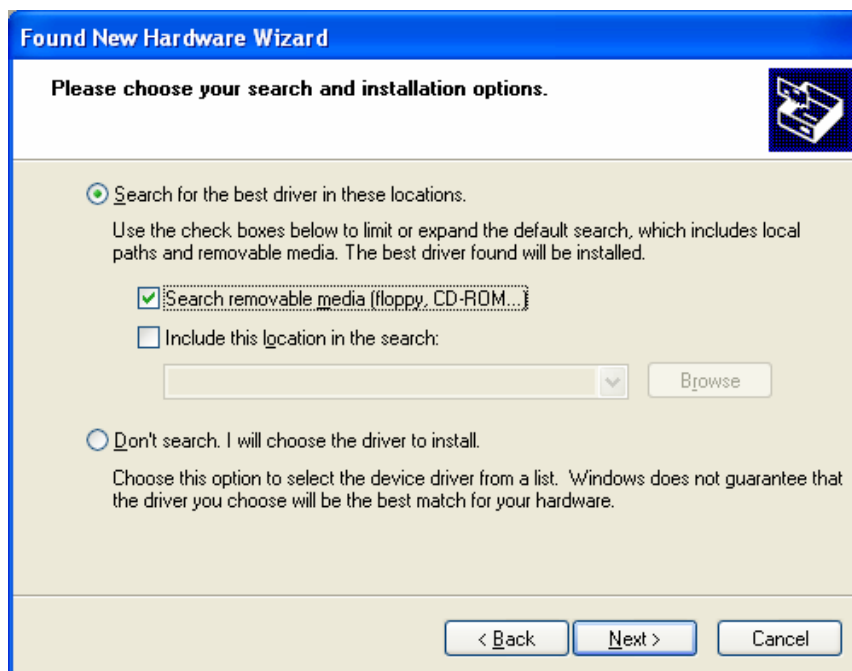


On the next window, select “Install from a list or specific location (Advanced)” and click [Next] button.



On the next screen, select the following options and click [Next] button

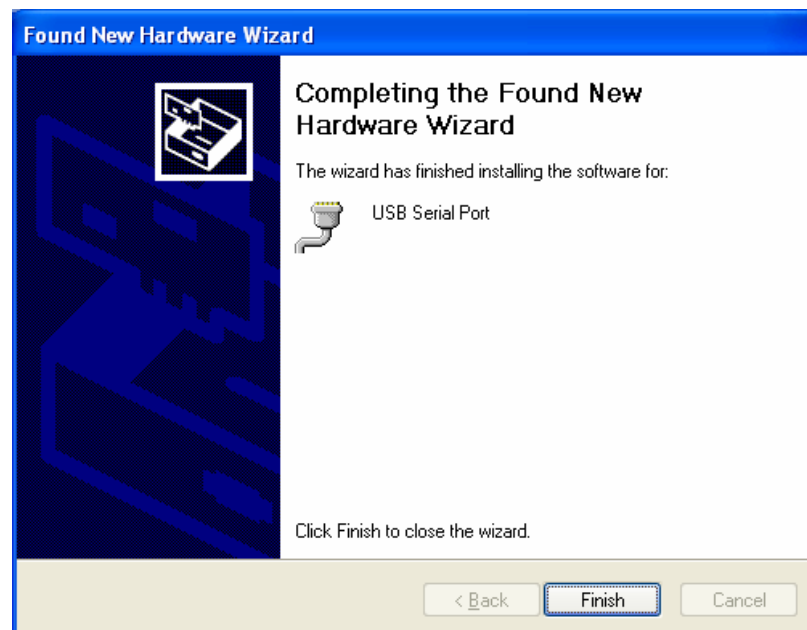
- a) Select “Search for the best driver in these locations”
- b) Check “Search removable media (floppy, CD-ROM..)”



When the following warning message is displayed, click “Continue Anyway”



Device driver installation will begin and when finished, the following window will be displayed. Click the [Finish] button.

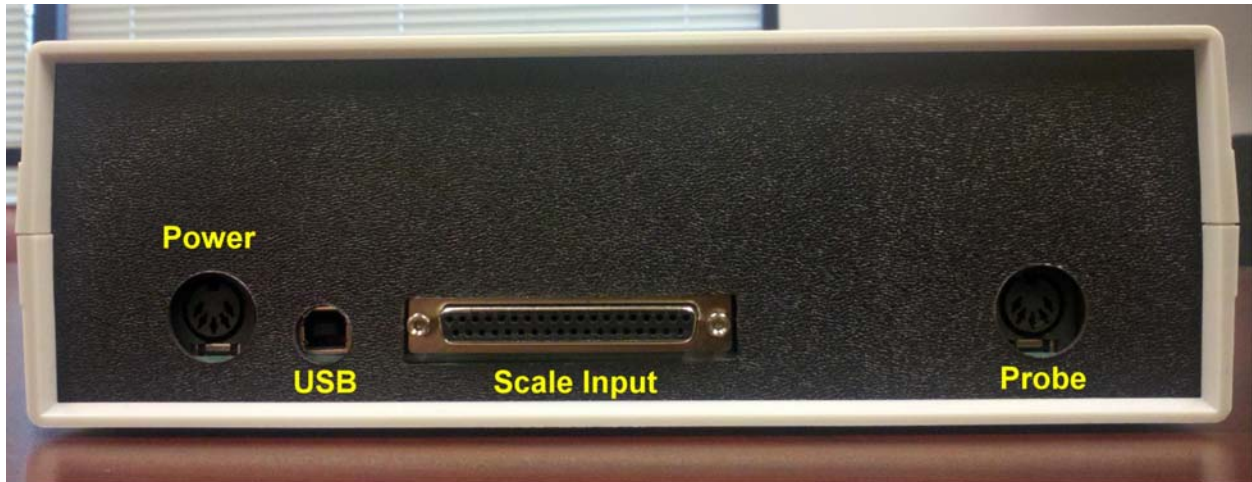


Note: The USB chip used by IMUSB100 supports two interfaces (USB direct and USB to serial) and Windows will detect the second interface as a new device and display the “Found New Hardware Wizard” again. Just repeat the steps and selections above to install the device driver for the second interface.

3. Connect Your Machine to IMUSB100 Controller

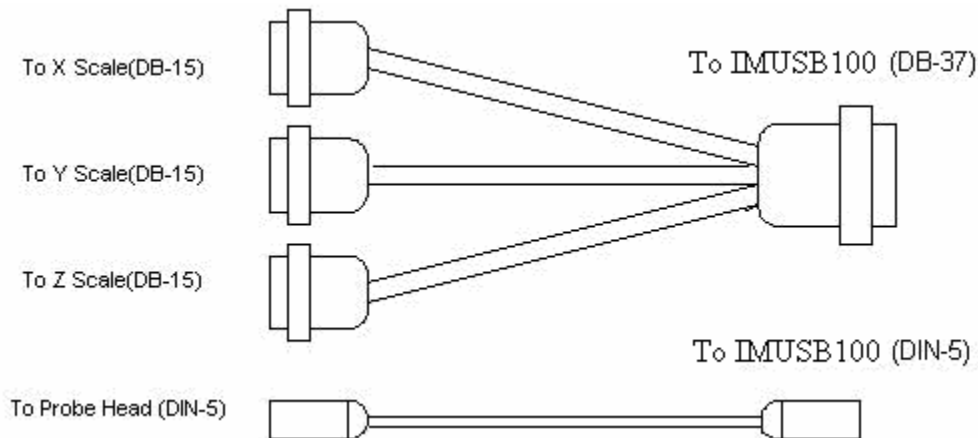
3.1 CMM with digital scale signal

For CMM that has digital scale signal (either Renishaw digital scale or other analog scale converted through scale interpolation device), there will be a DSub37 pin socket connector on the back of the IMUSB100 controller. This DSub 37 pin socket connector is for scale input from the machine and the DIN5 connector marked “T/P” or “Probe” is for touch probe.



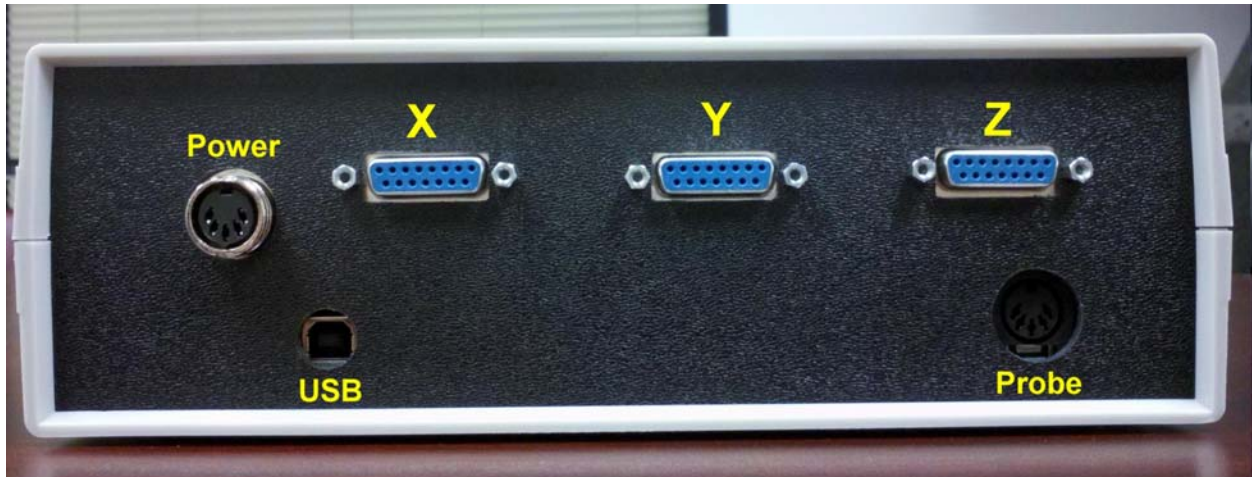
When you receive the package, adapter cables are normally provided to match the machine scale output to the input of IMUSB100 controller. Connect one end of the adapter cable to IMUSB100 and the other end to cable from the machine. **IMPORTANT: ALWAYS USE ADAPTER CABLES TO CONNECT YOUR MACHINE TO DB37 PIN CONNECTOR OF IMUSB100 AND NEVER CONNECT CABLES FROM CMM DIRECTLY TO DB37 PIN CONNECTOR ON BACK OF IMUSB100 AS THIS MIGHT DAMAGE YOUR MACHINE.**

Following is one example of the adapter cables:



3.2 Machine with analog scales

For machine that has analog scales, the IMUSB100 manual controller is used in conjunction with the IMEXE40 scale interpolation board. There will be two boards inside the controller enclosure: the top board is IMEXE40 scale signal interpolation board and the board at the bottom is the IMUSB100 manual counter board. The two boards are interconnected through a flat ribbon cable. Picture below shows the back of IMUSB100-SM which is for Sheffield manual machines.



When IMUSB100 is used with IMEXE40 scale interpolation board, the machine scales should be connected to the back of the controller and the IMEXE40 interpolation board must be properly tuned for each axis. **Please refer to the setup documents of IMEXE40 for setup and tuning procedures.**

4. Setup Machine & Serial Box

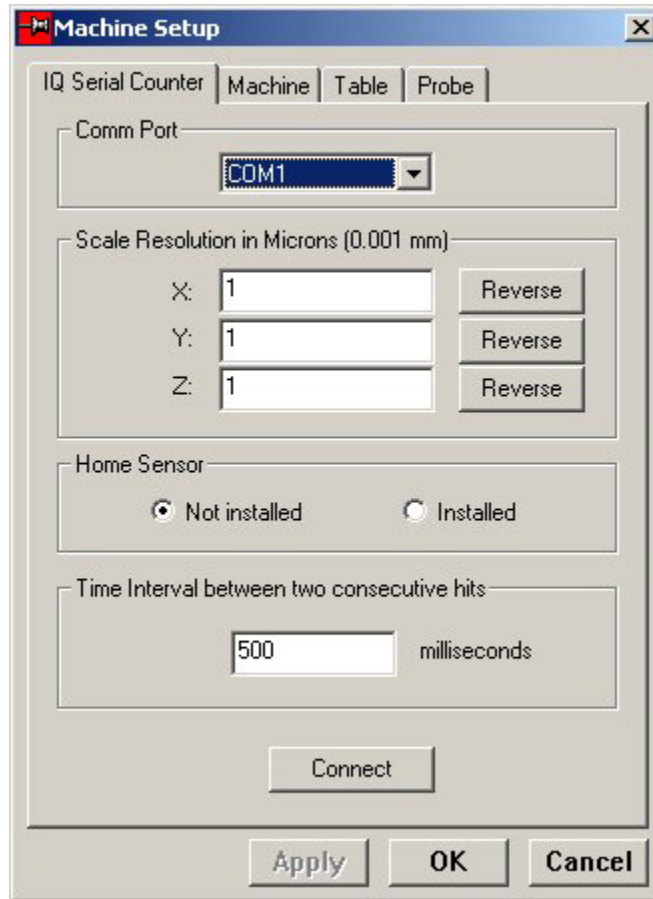
- (1) Attach the Security Key to USB port of your PC.
- (2) Start CMM-Manager. If the Security Key is not attached to the host PC, the following error message will be displayed:



- (3) Select menu **System ▶ Machine Setup...**. The machine setup password dialog box will be displayed. Type password "goiq" and the Machine Setup dialog pops up.

(4) Setup IMUSB100 Controller

NOTE: IMUSB100 uses the same communication protocol as the IQ Serial Counter.

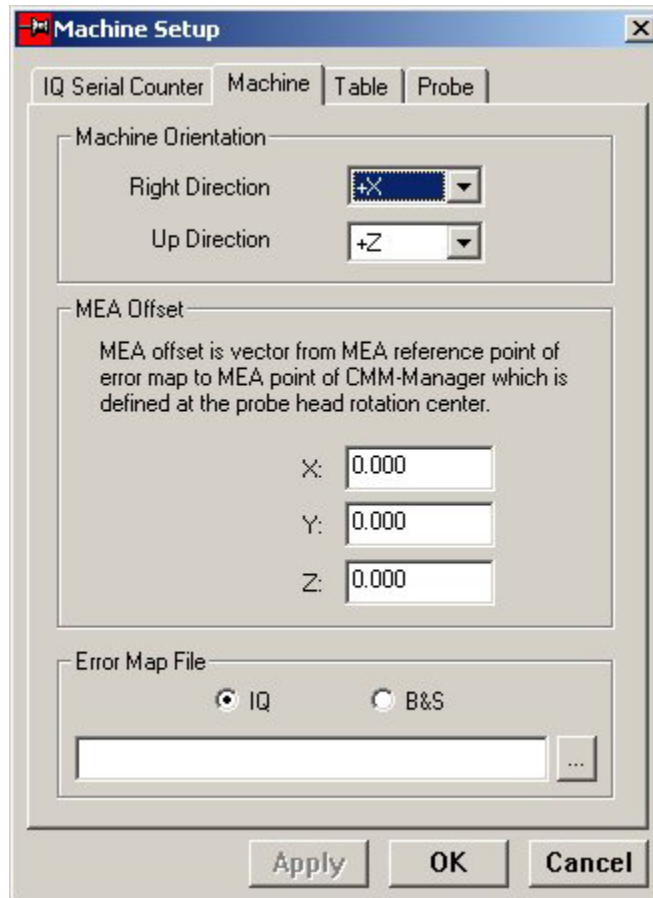


- **Comm Port** - select the COM port which can be found in device manager.

NOTE: You can just leave the Comm Port to default as CMM-Manager will automatically detect the correct Comm Port when it tries to connect to IMUSB100 controller.

- **Scale Resolution** - resolution of the scales used for the three axes of your CMM, in unit of micron/count. Negative number is allowed to enable you to reverse the scale counting direction of an axis. You can confirm the scale counting direction by reading the display of DRO (Digital Read Out) window of CMM-Manager.
- **Home Sensor** - indicates whether home sensors are installed on the three axes of your CMM.

(5) Setup machine orientation, MEA offset & error map file



Setup machine orientation

- **Right Direction** – the direction to your right, in machine reference frame, when you stand facing the CMM.
- **Up Direction** – the direction pointing up, in machine reference frame, when you stand facing the CMM.


Setup MEA position

Microprocessor Enhanced Accuracy (MEA), also known as Volumetric Error Compensation, is an advanced computing technique used by CMM machine manufacturers to enhance the accuracy of their machines through a pre-calibrated machine error map.

If your machine does not support MEA, type in (0,0,0). Otherwise, consult your CMM or service supplier to obtain the data.

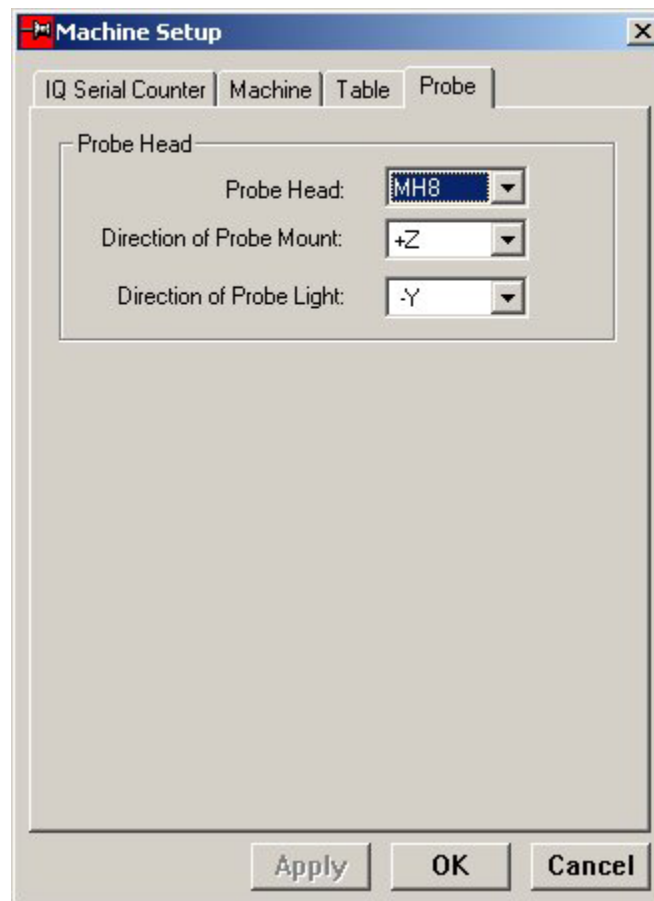
Setup error map file

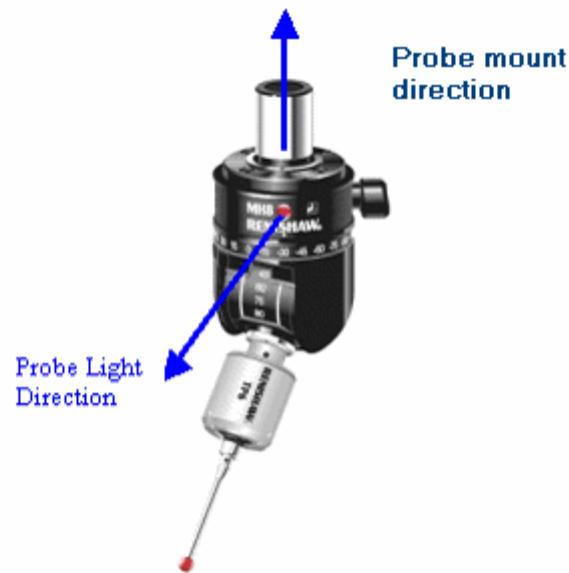
Error Map File stores the machine calibration information and will be used to compensate errors.

If your machine does not support MEA, ignore this entry. Otherwise, type in the full path file name of the error map file; or click the  button to browse the file from standard Windows File dialog.

(6) Setup probe head

- **Probe Head** – the standard Renishaw probe head model installed on your CMM.
- **Direction of Probe Head** – the direction of probe head in machine reference frame. See the illustration below.
- **Direction of Probe Light** – the direction of probe light in machine reference frame. See the illustration below.





(9) Click the **Apply** button to see the effect of the new setup parameters.

CMM-Manager will try to connect/re-connect the machine using the newly set machine parameters. The graphic display will change accordingly to the changes made.

(10) Click the **Ok** button to accept the setup and exit the setup window.

5. Setup Probe Assembly

Select menu **Probe ▶ Probe Assembly...** to setup the probe assembly according to your physical probe assembly.